

MB342E 磨毛机

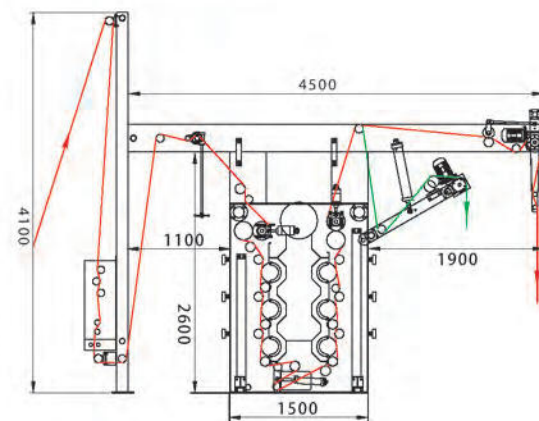
MB342E SUEADING MACHINE

本公司生产6辊、8辊单面、8辊正反双面磨毛机三种机型，全部都实现张力传感器自动控制，具有自动反馈功能，并采用闭环控制，实现恒张力磨毛，使毛面效果达到一致性。

We produce 3 types sueding machine ,they are 6-roller sueding machine ,8-roller single side sueding machine and 8-roller double sides sueding machine .They adops automatic tension sensor to achieve the feedback function ,use closed-loop control to achieve constant tension sueding ,make the hair surface effect uniformity.



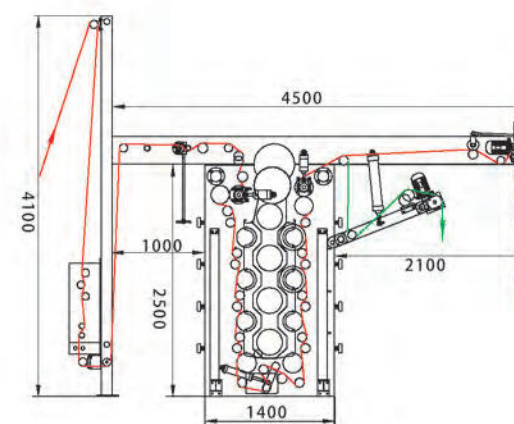
- 1、MB342E适用于梭织、针织等需要破纤较大，毛面密细、长等特点的织物。如：化纤、棉、混纺织物的磨毛。具体产品有：牛奶丝、鹿皮、牛仔布等。
 - 2、性能特点：磨毛辊全部经过高速动平衡。
 - 3、本纪可装配砂布辊两种磨毛辊，可任意组合调配。
 - 4、自动张力控制，织物包覆弧度长可调整，并通过触摸屏显示控制。
- 1、MB342E sueding machine is suitable for woven and knitted fabric which need to cut fiber and with density long pile , such as polyester ,cotton and fixed fabric ,milkfiber,sueding fabric and jean fabric.
 - 2、Performance feature :sueding roller are all tested by dynamic balancing machine.
 - 3、It can freely combine emerying roller and carbon fibre roller.
 - 4、Automatic control of fabric tension ,coating curvature can be adjusted ,displayed on touch screen.



MB342E 六辊磨毛机
6-roller sueding machine

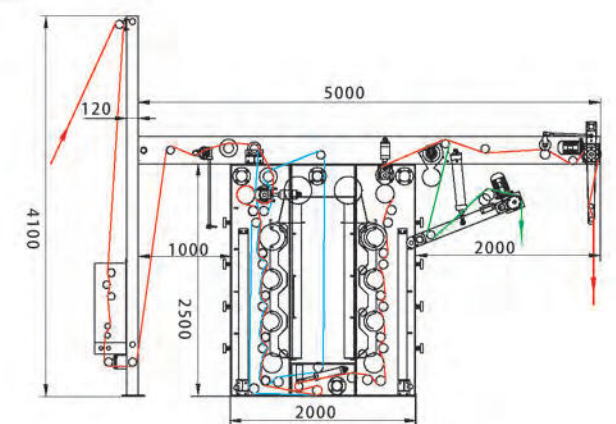
MB342G/F 磨毛机

MB342G/F SUEADING MACHINE



MB342G 八辊磨毛机
8-roller sueding machine

MB342G 八辊磨毛机，采用立式分布，砂布辊与碳刷辊任意互换。该设备具有适应范围宽、除尘效果好、自动化程度高、张力稳定、操作维护简便等优点。



MB342F 八辊双面磨毛机
8-roller double sides sueding machine

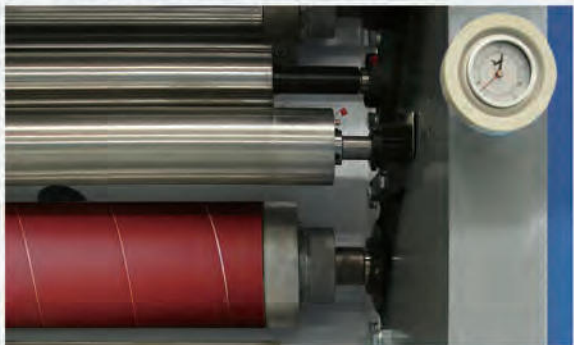
MB342G 8-roller sueding machine is vertical structure with freely combined emerying roller and carbon fiber roller .It is widely usage ,good effect of dust remove ,high automatization , stable tension and easy to operate and maintenance.



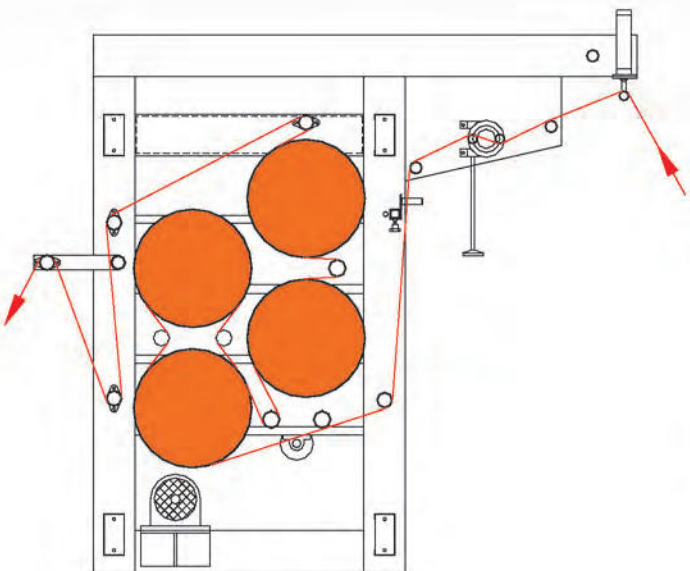
横动装置：每根磨毛辊可独立控制、窜动，可消除织物布面的竖条。
Transverse device :each sueding roller can independent control and moving ,to avoid surface crease.



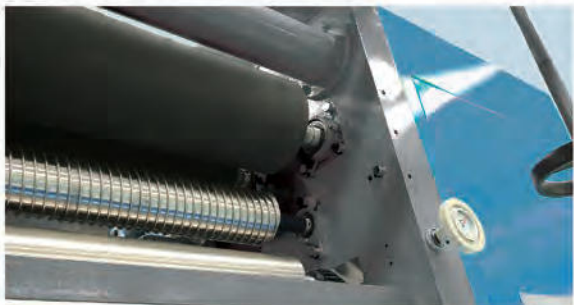
碳丝辊、陶瓷辊、砂布辊可任意互换
Freely combine of carbon fibre roller , ceramic roller and emerying roller.



砂布辊：具有砂布自夹紧功能，每一支磨毛罗拉都有磨毛包角调整功能。
Emerying roller :emerying roller has itself clamping function ,each sueding roller can adjust wrap angle.



烘筒装置（选配）
Drying cylinder (optional)



扩幅装置经过调整，可对织物正反两面的其中一面扩幅。
After adjusting the expanding device, can to expand one side of the fabric.



打卷装置（选配）Rolling device(optional)



触摸屏控制面板
Touch screen



出布侧操作面板，利于出布端压辊调整
Control panel at the side of fabric-out , easy to adjust pressure roller at fabric-out.



电子柜采用进口丹佛斯变频器。
西门子PLC
Imported Danfoss inverter and Siemens PLC.

主要技术参数 TECHNICAL PARAMETERS

名称Name	机型Model	MB342E	MB342G	MB342F
幅宽 Working width		2000mm 2200mm 2500mm 2800mm	2000mm 2200mm 2500mm 2800mm	2000mm 2200mm 2500mm 2800mm
磨毛辊数量 No.of sueding roller		6根 6rollers	8根 8rollers	8根 8rollers
磨毛辊（砂布辊） Sueding roller(emerying roller)		φ 215mm	φ 215mm	φ 215mm
磨毛辊（碳刷辊） Sueding motor(carbon roller)		φ 280mm	φ 280mm	φ 280mm
磨毛辊（每支配电机） Sueding motor (each roller)		7.5kW	7.5kW	7.5kW
磨毛辊转速 Rotary speed		(500~1500)rpm	(500~1500)rpm	(500~1500)rpm
磨毛辊横动量 Transverse momentum		6~10mm	6~10mm	6~10mm
工作速度 Working speed		10~50m/min	10~50m/min	10~50m/min
工作方式 Working style		单面磨 Sueding front side	单面磨 Sueding front side	正反两面磨 Sueding two sides
（砂皮辊、碳刷辊）配置 collocation		可根据面料选配 According to fabric kind	可根据面料选配 According to fabric kind	可根据面料选配 According to fabric kind
总装机功率（不含风机） Total power (without suction fan)		54kW	68kW	69.5kW
气压消耗 Air pressure		6Kg 100L/min	6Kg 100L/min	6Kg 100L/min
机器重量 Weight		6~8吨 6~8tons	6~8吨 6~8tons	6~9吨 6~9tons
外形尺寸 Overall dimensions		(长*宽*高) 4000*3800*2955 (2000mm) 4000*4000*2955 (2200mm) 4000*4300*2955 (2500mm) 4000*4600*2955(2800mm)	(长*宽*高) 4000*3900*2955 (2000mm) 4000*4100*2955 (2200mm) 4000*4400*2955 (2500mm) 4000*4700*2955(2800mm)	(长*宽*高) 4000*3800*2955 (2000mm) 4000*4000*2955 (2200mm) 4000*4300*2955 (2500mm) 4000*4600*2955(2800mm)